

New Table 2 with example 15

Formula	Bonding activation at 90 °C+5" Cold pressed against micro-fiber synthetic leather [N/5cm]	Change in length [%] (heat resistant]	MVR at 100°C 21,6 kg /viscosity/ [cm ³ /10 min]	tack for round sample O 2 cm [N]	Main type of break in bond	suitability of material
1	76	14	3.6	39.8	NC/CF	yes
2	65	25	6.3	32.2	NC	Yes/no
3	55	19	3.8	21.5	NC	Yes
4	57	13	1.8	10.1	NC	No
5	88	10	5.2	19.2	NC	Yes
6	22	12	2.3	< 5	NC	No
7	49	> 25	8.2	35.2	NC/CF	No
8	59	< 25	2.1	14.8	NC	Yes/no
9	n.n	27	2.8	18.3	NC	No
10	n.n. (1)	n.n.(1)	16.2	36.4	CF	No
11	n.n. (1)	n.n.(1)	67.7	37.6	CF	No
12	n.n. (1)	n.g.(1)	319.6	31.6	CF	No
13	0	n.g.	n.g.	0	-	no
14	n.g	> 5	n.n (2)	25	NC	No
15*	45	> 25	8,8	38.4	NC/CF	no

*Example 15 is made according to US 4,717,496, here example 1 column 3, lines 40 ff.